

## Modifying A Boat Trailer





Brett Phippen
Automotive and Metals
Ottumwa High School
John Deere Ottumwa Works

#### **Part I: Overview of Business**

John Deere Ottumwa Works has been in business since 1910 when they bought the Dain Manufacturing Company. They currently make a round baler, large and small square baler, windrower, forage harvester and mower conditioner equipment. Approximately 850 employees make over 10,000 units per year.

### **Part II: Job Specifics**

The key to building anything at John Deere is identifying a need, defining the problem, breaking down the problem into smaller problems to be solved, like the design process the manufacturing processes, the prototype testing and marketing processes. Each new product at John Deere requires new fixture weld tooling. Weld fixtures are constantly redesigned and retooled for a new part. In much the same way students will design and rebuild a modified trailer in metals classes.

#### Part III: Introduce the Problem

The project is to take an existing boat trailer and design, modify, build and test a kayak trailer that will accommodate 8 kayaks

# Part IV: Background The students in Metals 2 w

The students in Metals 2 will use the skills learned in Metals 1 to complete the project. These will include sketching, layout, measurement, cutting, grinding, welding preparation, MIG welding, painting, and testing. Some remedial training up of skills taught in Metals 1 may be needed. They will also brainstorm possible solutions.

#### Part V: Business Solution

Students will brainstorm and research the question. How do you think John Deere would go about solving this problem? Invite John Deere Engineer to come hear student answers.

John Deere Manufacturing engineer explains how it would be done at John Deere.

#### **Part VI: Student Solutions**

I think students will come up with several designs that would complete the project. Students will determine how much different designs cost to build. Can we make it cheaper? Will a cheaper solution compromise strength?